



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0014.005

DVS ZERT GmbH hereby certifies that the welding company

Günter Bechtold GmbH
Holzofstraße 9-11
82362 Weilheim
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2022-01-18 until 2025-01-17

Düsseldorf, 2021-01-17
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2016.0014.005

Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Remarks |
|--|--|---|------------------------------|
| 131 | 22 22 | t = 1.5 - 6 mm t = 2 - 24 mm | BW FW |
| 135 | 1.2 8 | t = 1.5 - 24 mm t = 1.5 - 10 mm | FW, BW FW, BW |
| 141 | 1.2 22 8 8 | t = 1.5 - 16 mm t = 1.5 - 5 mm t = 1.5 - 12 mm t = 1.5 - 30 mm | FW, BW FW, BW BW FW |
| 21 | 1.2, 8 22 | t = 1 - 4 mm t = 2 mm | - - |
| 23 | 1.2, 8 | D = 4 - 12 mm | M4 - M12 |
| 786 | 1.2, 8 | D = 3 - 6 mm | M3 - M6 |

Area of Application:

- new construction of assemblies and components for rail vehicles
- assemblies: housings, frames, holders in the interior and exterior

Responsible welding coordinator(s):

Sorin Binder, IWE [external]

born: 1984-08-04

1st deputy(ies) of the responsible welding coordinator(s):

Florian Ebner, IWS

born: 1977-03-06

Others deputies:

Peter Scholz, IWS
Roman Schneider, IWS
Martin Schwarz, IWS

born: 1959-04-02
born: 1990-08-28
born: 1988-04-23

Remarks:

The welding coordinator Sorin Binder is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/014/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.